VELiA ES

EMPOWER YOUR OPERATOR… TRANSFORM YOUR OPERATIONS

Despite its ultacompact size, our VELiA ES range of low level order pickers is packed with smart features that will have your operations running more efficiently, productively and reliably. Oh, and safer, too.

0PB12N2F
0PB12N2FP
0PB20N2
0PB25N2
0PB20N2P
0PB25N2P

SPEC SHEET

Low Level Order Pickers

1.2– 2.5 tonnes

MITSUBISHI FORKLIFT TRUCKS

VELiA ES

Mitsubishi 0PB12-25N2(F)(P) Series

Low Level Order Pickers

1.2 – 2.5 tonnes

Its energy efficiency is top of its class. It's 14% more efficient than its closest competitor meaning you can work as leanly as possible. And its market-leading ergonomics mean your operators will be as comfortable and productive as possible – even through the longest shifts.

But, if that weren't enough, at the heart of every VELiA ES model is hyper-intelligent software that molds the truck's behaviour to your operator and your operations for performance that is consistently easier, steadier and safer.

With drive speeds of up to 13 km/h, VELiA ES is sure to pick up the pace of your operations… whichever model you choose (standard, rising platform [P] and rising fork [F]).

DRIVE

- **Class-leading energy efficiency** (14% lower than nearest competitor) ensures running costs are kept to a minimum.
- **Powerful drive motor** provides excellent traction and adjustable acceleration, deceleration and brake force, for smooth, quiet, controlled operation, extended shift length and lower maintenance requirements.
- **Sensitive Drive System (SDS)** senses faster or slower operator control movements and adjusts truck performance accordingly, contributing to safety and driver performance.
- **Adaptive steering system** ensures truck performance matches operator needs – whether travelling in reverse or at speed – for calm, smooth and precise operations.

OPERATOR ENVIRONMENT AND CONTROLS

- **Flying start technology** shortens acceleration time for ultimate picking productivity.
- **Super-grip floor** is non-slip ensuring operators are safe, for confident operations.
- **Triple-suspension floating floor** with sideways dampening and advanced cushioning, reduces microvibrations for exceptional operator comfort.
- **Perfectly-angled footrest** ensures optimal positioning of foot and ankle for drivers of all heights.
- **Easy-access platform** features low step height and chamfered edges – minimising trip hazards for easy on/off access.
- **Next generation Maxius steering wheel** absorbs vibrations and shocks to ensure class-leading ergonomics.
- **Optional clear colour display** alerts operators and service engineers to potential problems: avoiding damage, while enhancing safety and encouraging good maintenance.

FORKS

- **Bevelled easy-entry forks** offer effortless pallet entry: reducing time and risk of pallet damage for increased efficiency.

FRAME AND BODY

- **Robust design** benefits from extensive testing – including safety certification – for lower service costs and enhanced safety.
- **Class-leading lift height** – up to 220 mm – offers high ground clearance for easy and safe handling on loading docks and ramps.

ELECTRICAL AND CONTROL SYSTEMS

- **Full electronic steering** with no steering wheel kickback gives precise control for optimum productivity, efficiency and safety.

STEERING SYSTEM

- **Small turning circle** together with responsive steering and compact chassis allows exceptional manoeuvrability.
- **Advanced electric steering** allows precise control at speed, with automatic speed reduction in curves and automatic drive wheel centring.
- **100-degree steering angle** ensures exceptional manoeuvrability – even in tight spaces.

BRAKES

- **Regenerative braking** with no drive wheel jamming or brake wear gives effective control and excellent energy efficiency.
- **Anti-lock brakes** ensure safe stopping – even on slippery surfaces – for ultimate safety.

There is more information on VELiA ES on mitforklift.com

For more extensive information on this range please visit our website mitforklift.com

Continuing improvement may lead to changes in these specifications

mft2.eu/veliaes

VELIA ES

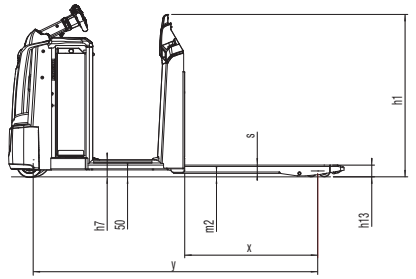
Low Level Order Pickers

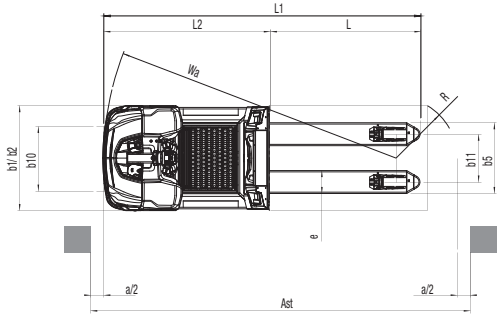
OPB20N2 / 25N2

Standard model

2.0 – 2.5 tonnes

	Characteristics				
1.1	Manufacturer (abbreviation)			Mitsubishi	Mitsubishi
1.2	Manufacturer's model designation			**OPB20N2**	**OPB25N2**
1.3	Power source:(battery, diesel, LP gas, petrol)			Battery	Battery
1.4	Operator type: pedestrian, (operator)-standing, -seated			Stand-on	Stand-on
1.5	Load capacity	Q	kg	2000	2500
1.6	Load centre distance	c	mm	600	600
1.8	Load wheel axle to fork face (forks lowered)	x	mm	960	960
1.9	Wheelbase	y	mm	2054	2054
	Weight				
2.1	Truck weight with load, with maximum battery weight		kg	3079*	3579*
2.2	Axle loadings with nominal load & maximum batttery weight, drive/load side		kg	1082 /1997	1178/2401
2.3	Axle loadings without load & with maximum batttery weight, drive/load side		kg	829 / 250	829/250
	Wheels, Drive Train				
3.1	Tyres: PT=Power Thane, Vul=Vulkollan, drive/load side			Vul / Vul	Vul / Vul
3.2	Tyre dimensions, drive side		mm	ø250	ø250
3.3	Tyre dimensions, load side		mm	ø85	ø85
3.4	Castor wheel dimensions (diameter × width)		mm	ø180 × 65	ø180 × 65
3.5	Number of wheels, load /drive (x=driven)			4 / 1x1	4 / 1x1
3.6	Track width (center of tyres), drive side	b10	mm	494	494
3.7	Track width (center of tyres), load side	b11	mm	365	365
	Dimensions				
4.2	Height with mast lowered/raised	h1	mm	1173	1173
4.4	Lift height	h3	mm	135	135
4.5	Height with mast extended	h4	mm	-	-
4.8	Seat- or stand height	h7	mm	123	123
4.14	Platform height, raised	h12	mm	-	-
4.15	Fork height, fully lowered	h13	mm	85	85
4.19	Overall length	l1	mm	2421	2421
4.20	Length to fork face	l2	mm	1271	1271
4.21	Overall width	b1/b2	mm	800	800
4.22	Fork dimensions (thickness, width, length)	s / e / l	mm	60 / 175 / 900-3600	60 / 175 / 900-3600
4.25	Outside width over forks (minimum / maximum)	b5	mm	480 / 660	480 / 660
4.32	Ground clearance at center of wheelbase, (forks lowered)	m2	mm	25	25
4.34	Working aisle width (Ast) with 800 × 1200 mm pallets, load lengthwise	Ast	mm	2898	2898
4.35	Turning radius	Wa	mm	2231	2231
	Performance				
5.1****	Travel speed, with / without load		km/h	9.0 / 9.0	9.0 / 13.0
5.2	Lifting speed, with / without load		m/s	0.04 / 0.05	0.03 / 0.05
5.3	Lowering speed, with / without load		m/s	0.05 / 0.03	0.05 / 0.03
5.7	Gradeability, with / without load		%	7 / 15	7 / 15
5.10	Service brake			Electric	Electric
	Electric motors				
6.1	Drive motor capacity (60 min. short duty)		kW	2.6	2.6
6.2	Lift motor output at 15% duty factor		kW	1.2	1.2
6.4	Battery voltage/capacity at 5-hour discharge		V/Ah	24 / 465-620	24 / 465-620
6.5	Battery weight		kg	366-493	366-493
6.6a	Energy consumption according to EN 16796		kWh/h	0.37	0.4
	Miscellaneous				
8.1	Type of drive control			Stepless	Stepless
10.7***	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871 in work LpAZ		dB(A)	62	62
10.7.1***	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871, drive/lift/idle LpAZ		dB(A)	73 / 62 /-	73 / 62 /-
Body	Whole-body vibration (EN 13 059:2002)			0.6	0.6
Hand	Hand-arm vibration (EN 13 059:2002)			<2.5	<2.5





* Forks 540 ×1150, battery 620 Ah
** Forks 540 ×1150/ lift 1200mm, battery 620 Ah
*** Inaccuracy of 4 dB(A)
**** Optional higher travel speed 13.0 km/h without load for models OPB20N2 / N2P and OPB12N2F / N2FP

Ast = Wa - x + l6 + 200
Ast = Working aisle width
Wa = Turning radius
a = Safety clearance = 2 ×100 mm
R = $\sqrt{(l6 + x)^2 + (b12 / 2)^2}$
l6 = Pallet length (800 or 1000 mm)
b12 = Pallet width (1200 mm)

Continuing improvement may lead to changes in these specifications

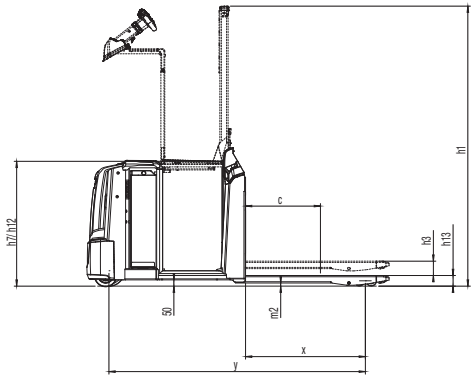
VELIA ES

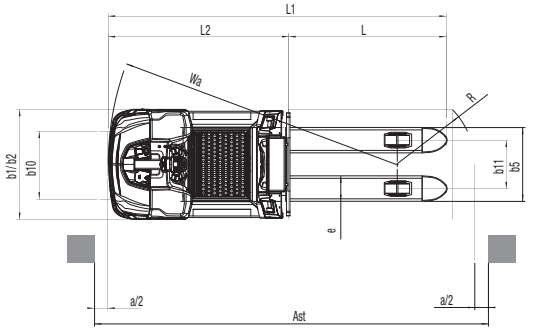
Low Level order Pickers

Rising platform model

2.0 – 2.5 tonnes

	Characteristics				
1.1	Manufacturer (abbreviation)			Mitsubishi	Mitsubishi
1.2	Manufacturer's model designation			**OPB20N2P**	**OPB25N2P**
1.3	Power source:(battery, diesel, LP gas, petrol)			Battery	Battery
1.4	Operator type: pedestrian, (operator)-standing, -seated			Stand-on	Stand-on
1.5	Load capacity	Q	kg	2000	2500
1.6	Load centre distance	c	mm	600	600
1.8	Load wheel axle to fork face (forks lowered)	x	mm	960	960
1.9	Wheelbase	y	mm	2054	2054
	Weight				
2.1	Truck weight with load, with maximum battery weight		kg	3215*	3715*
2.2	Axle loadings with nominal load & maximum batttery weight, drive/load side		kg	1130 / 2085	1223 / 2492
2.3	Axle loadings without load & with maximum batttery weight, drive/load side		kg	913 / 302	913 / 302
	Wheels, Drive Train				
3.1	Tyres: PT=Power Thane, Vul=Vulkollan, drive/load side			Vul/ Vul	Vul/ Vul
3.2	Tyre dimensions, drive side		mm	ø250	ø250
3.3	Tyre dimensions, load side		mm	ø85	ø85
3.4	Castor wheel dimensions (diameter × width)		mm	ø180 × 65	ø180 × 65
3.5	Number of wheels, load /drive (x=driven)			4 / 1x1	4 / 1x1
3.6	Track width (center of tyres), drive side	b10	mm	494	494
3.7	Track width (center of tyres), load side	b11	mm	365	365
	Dimensions				
4.2	Height with mast lowered/raised	h1	mm	1394 / 2244	1394 / 2244
4.4	Lift height	h3	mm	135	135
4.5	Height with mast extended	h4	mm	-	-
4.8	Seat- or stand height	h7	mm	150	150
4.14	Platform height, raised	h12	mm	1000	1000
4.15	Fork height, fully lowered	h13	mm	85	85
4.19	Overall length	l1	mm	2421	2421
4.20	Length to fork face	l2	mm	1271	1271
4.21	Overall width	b1/b2	mm	800	800
4.22	Fork dimensions (thickness, width, length)	s / e / l	mm	60 / 175 / 900-3600	60 / 175 / 900-3600
4.25	Outside width over forks (minimum / maximum)	b5	mm	480 / 660	480 / 660
4.32	Ground clearance at center of wheelbase, (forks lowered)	m2	mm	25	25
4.34	Working aisle width (Ast) with 800 × 1200 mm pallets, load lengthwise	Ast	mm	2898	2898
4.35	Turning radius	Wa	mm	2231	2231
	Performance				
5.1****	Travel speed, with / without load		km/h	9.0 / 9.0	9.0 / 13.0
5.2	Lifting speed, with / without load		m/s	0.04 / 0.05	0.03 / 0.05
5.3	Lowering speed, with / without load		m/s	0.05 / 0.03	0.05 / 0.03
5.7	Gradeability, with / without load		%	7 / 15	7 / 15
5.10	Service brake			Electric	Electric
	Electric motors				
6.1	Drive motor capacity (60 min. short duty)		kW	2.6	2.6
6.2	Lift motor output at 15% duty factor		kW	2.2	2.2
6.4	Battery voltage/capacity at 5-hour discharge		V/Ah	24 / 465-620	24 / 465-620
6.5	Battery weight		kg	366-493	366-493
6.6a	Energy consumption according to EN 16796		kWh/h	0.37	0.4
	Miscellaneous				
8.1	Type of drive control			Stepless	Stepless
10.7***	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871 in work LpAZ		dB(A)	62	62
10.7.1***	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871, drive/lift/idle LpAZ		dB(A)	73 / 62 /-	73 / 62 /-
Body	Whole-body vibration (EN 13 059:2002)			0.6	0.6
Hand	Hand-arm vibration (EN 13 059:2002)			<2.5	<2.5





* Forks 540 ×1150, battery 620 Ah
** Forks 540 ×1150/ lift 1200mm, battery 620 Ah
*** Inaccuracy of 4 dB(A)
**** Optional higher travel speed 13.0 km/h without load for models OPB20N2 / N2P and OPB12N2F / N2FP

Ast = Wa - x + l6 + 200
Ast = Working aisle width
Wa = Turning radius
a = Safety clearance = 2 ×100 mm
R = $\sqrt{(l6 + x)^2 + (b12 / 2)^2}$
l6 = Pallet length (800 or 1000 mm)
b12 = Pallet width (1200 mm)

Continuing improvement may lead to changes in these specifications

	Characteristics				
1.1	Manufacturer (abbreviation)			Mitsubishi	Mitsubishi
1.2	Manufacturer's model designation			**OPB12N2F**	**OPB12N2FP**
1.3	Power source:(battery, diesel, LP gas, petrol)			Battery	Battery
1.4	Operator type: pedestrian, (operator)-standing, -seated			Stand-on	Stand-on
1.5	Load capacity	Q	kg	1200	1200
1.6	Load centre distance	c	mm	600	600
1.8	Load wheel axle to fork face (forks lowered)	x	mm	785	785
1.9	Wheelbase	y	mm	1929	1929
	Weight				
2.1	Truck weight with load, with maximum battery weight		kg	2420**	2556**
2.2	Axle loadings with nominal load & maximum batttery weight, drive/load side		kg	972 / 1448	1059 / 1497
2.3	Axle loadings without load & with maximum batttery weight, drive/load side		kg	853 / 367	940 / 416
	Wheels, Drive Train				
3.1	Tyres: PT=Power Thane, Vul=Vulkollan, drive/load side			Vul / Vul	Vul / Vul
3.2	Tyre dimensions, drive side		mm	ø250	ø250
3.3	Tyre dimensions, load side		mm	ø85	ø85
3.4	Castor wheel dimensions (diameter × width)		mm	ø180 × 65	ø180 × 65
3.5	Number of wheels, load /drive (x=driven)			4 / 1x1	4 / 1x1
3.6	Track width (center of tyres), drive side	b10	mm	494	494
3.7	Track width (center of tyres), load side	b11	mm	355	355
	Dimensions				
4.2	Height with mast lowered/raised	h1	mm	1173	1394 / 2244
4.4	Lift height	h3	mm	765 / 1115	765 / 1115
4.5	Height with mast extended	h4	mm	1275 / 1625	1275 / 1625
4.8	Seat- or stand height	h7	mm	123	150
4.14	Platform height, raised	h12	mm	-	1000
4.15	Fork height, fully lowered	h13	mm	85	85
4.19	Overall length	l1	mm	2471	2471
4.20	Length to fork face	l2	mm	1321	1321
4.21	Overall width	b1/b2	mm	800	800
4.22	Fork dimensions (thickness, width, length)	s / e / l	mm	56 / 186 / 950-1450	56 / 186 / 950-1450
4.25	Outside width over forks (minimum / maximum)	b5	mm	540 / 570	540 / 570
4.32	Ground clearance at center of wheelbase, (forks lowered)	m2	mm	25	25
4.34	Working aisle width (Ast) with 800 × 1200 mm pallets, load lengthwise	Ast	mm	2881	2881
4.35	Turning radius	Wa	mm	2106	2106
	Performance				
5.1****	Travel speed, with / without load		km/h	9.0 / 9.0	9.0 / 9.0
5.2	Lifting speed, with / without load		m/s	0.20 / 0.41	0.20 / 0.41
5.3	Lowering speed, with / without load		m/s	0.30 / 0.36	0.30 / 0.36
5.7	Gradeability, with / without load		%	7 / 15	7 / 15
5.10	Service brake			Electric	Electric
	Electric motors				
6.1	Drive motor capacity (60 min. short duty)		kW	2.6	2.6
6.2	Lift motor output at 15% duty factor		kW	2.2	2.2
6.4	Battery voltage/capacity at 5-hour discharge		V/Ah	24 / 465-620	24 / 465-620
6.5	Battery weight		kg	366-493	366-493
6.6a	Energy consumption according to EN 16796		kWh/h	0.37	0.37
	Miscellaneous				
8.1	Type of drive control			Stepless	Stepless
10.7***	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871 in work LpAZ		dB(A)	62	62
10.7.1***	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871, drive/lift/idle LpAZ		dB(A)	73 / 62 /-	73 / 62 /-
Body	Whole-body vibration (EN 13 059:2002)			0.6	0.6
Hand	Hand-arm vibration (EN 13 059:2002)			<2.5	<2.5

* Forks 540 ×1150, battery 620 Ah
** Forks 540 ×1150/ lift 1200mm, battery 620 Ah
*** Inaccuracy of 4 dB(A)
**** Optional higher travel speed 13.0 km/h without load for models OPB20N2 / N2P and OPB12N2F / N2FP

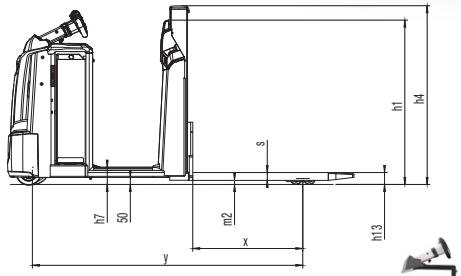
Ast = Wa - x + l6 + 200
Ast = Working aisle width
Wa = Turning radius
a = Safety clearance = 2 ×100 mm
R = $\sqrt{(l6 + x)^2 + (b12 / 2)^2}$
l6 = Pallet length (800 or 1000 mm)
b12 = Pallet width (1200 mm)

Continuing improvement may lead to changes in these specifications

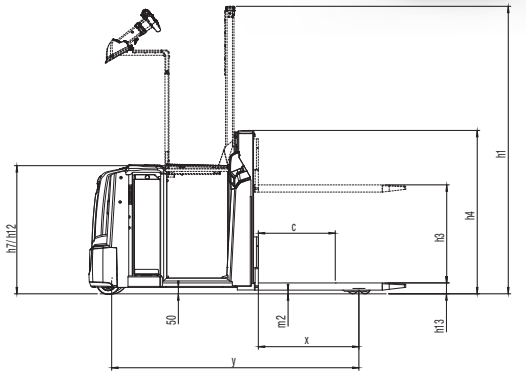
VELIA ES

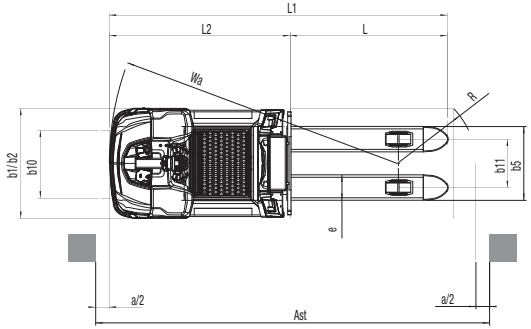
Low Level order Pickers

OPB12N2F
Rising forks model
1.2 tonnes



OPB12N2FP
Rising forks and rising platform model
1.2 tonnes





MITSUBISHI FORKLIFT TRUCKS

VELÍA ES

Mitsubishi 0PB12-25N2(F)(P) Series

Low Level Order Pickers

1.2 – 2.5 tonnes

● Standard
● Option

	0PB20N2	0PB25N2	0PB20N2P	0PB25N2P	0PB12N2F	0PB12N2FP
GENERAL						
Multifunctional steering wheel (electric 200°)	●	●	●	●	●	●
Power ON/OFF by Key switch	●	●	●	●	●	●
Hourmeter & BDI	●	●	●	●	●	●
ECO/PRO mode	●	●	●	●	●	●
Drive speed reduction in curves	●	●	●	●	●	●
Maximum drive speed adjusted according to load weight	●	●	●	●	●	●
Floor mat acting as dead man's pedal	●	●	●	●	●	●
Crane battery change	●	●	●	●	●	●
Polyurethane wheels	●	●	●	●	●	●
Tandem load wheels polyurethane	●	●	●	●	●	●
Suspended operator's platform	●	●	●	●	●	●
Simultaneously driving and lifting the forks	●	●	●	●	●	●
Hill hold	●	●	●	●	●	●
Automatic parking brake	●	●	●	●	●	●
Lifting driver's platform, h=1000 mm (OPB20N2/25N2P, OPB12N2FP)			●	●		●
Lift height (h3 + h13) 220 mm (OPB20N2/25N2, OPB12N2FP)	●	●	●	●		
Lift height (h3 + h13) 850 mm (OPB12N2F, OPB12N2FP)					●	●
Lifting driver's platform, h=1000 mm (OPB20N2/25N2P, OPB12N2FP)			●	●		●
Simultaneous driving and lifting the driver's platform			●	●		●
Drive speed reduction when platform raised (4 km/h)			●	●		●
Drive speed reduction when forks raised (lift height > 300 mm)					●	●
ENVIRONMENT						
Cold store design, 0C° to -35C°	○	○	○	○	○	○
DRIVE, LIFT CONTROLS						
Walk beside drive button in backrest, FWD/BWD	○	○	○	○	○	○
Buttons for lift / lower on sides of backrest	○	○	○	○	○	○
SAFETY						
Blue point safety light towards driving direction (forks trailing)	○	○	○	○	○	○
Driving light towards driving direction (forks trailing)	○	○	○	○	○	○
Warning strobe, yellow	○	○	○	○	○	○
Drive alarm (programmable)	○	○	○	○	○	○
Fire extinguisher	○	○	○	○	○	○
WHEEL OPTIONS						
Polyurethane traction and load wheels	●	●	●	●	●	●
Power friction traction wheel	○	○	○	○	○	
OUTLOOK						
Special RAL color on front machinery steel cover	○	○	○	○	○	○

Continuing improvement may lead to changes in these specifications

STANDARD EQUIPMENT & OPTIONS

MITSUBISHI FORKLIFT TRUCKS

VELÍA ES

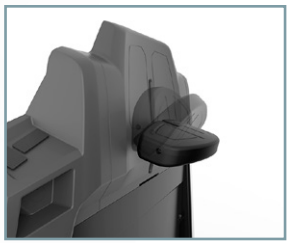
Mitsubishi 0PB12-25N2(F)(P) Series

Low Level Order Pickers

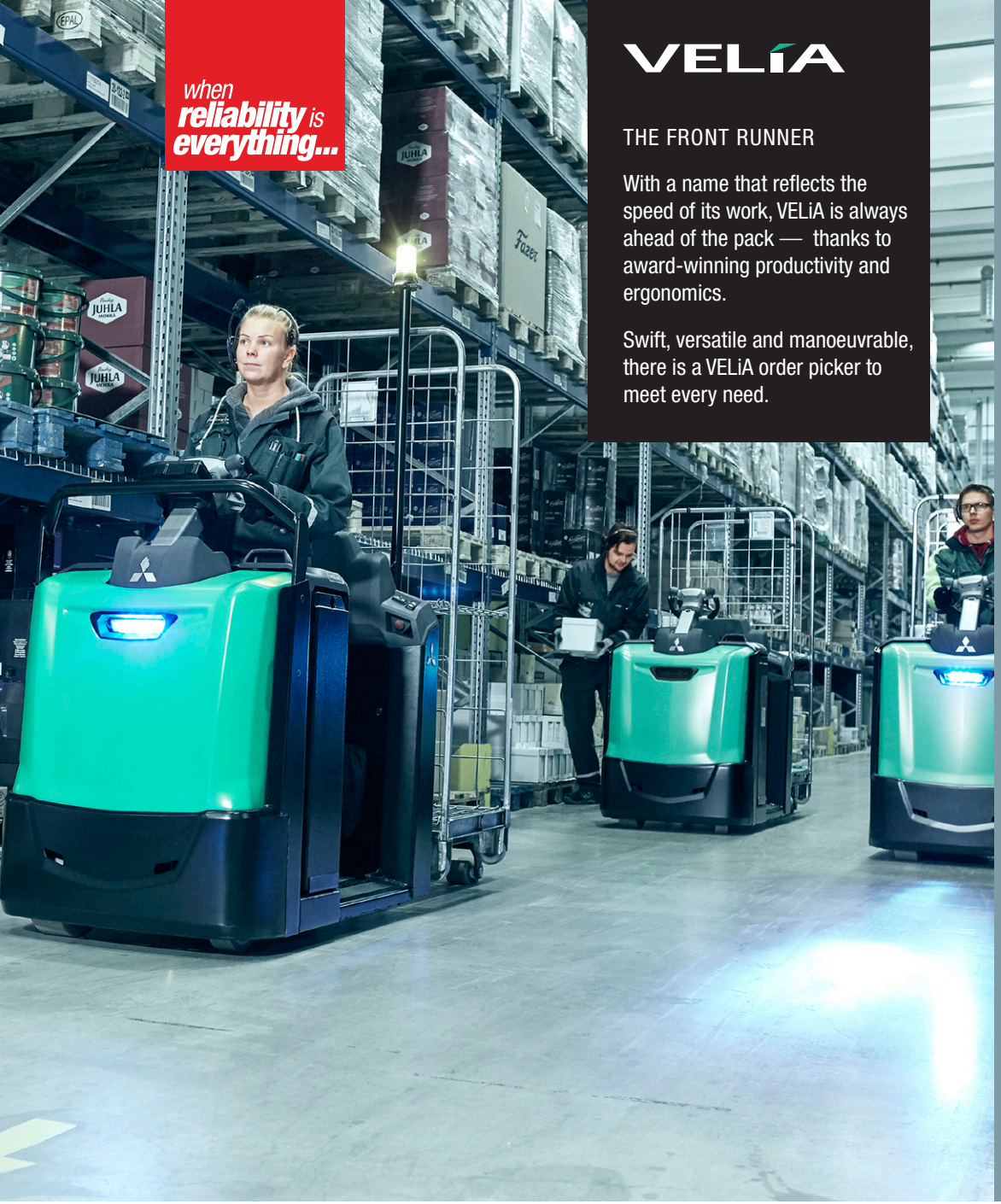
1.2 – 2.5 tonnes

● Standard
● Option

OTHER OPTIONS	0PB20N2	0PB25N2	0PB20N2P	0PB25N2P	0PB12N2F	0PB12N2FP
High drive speed 13 km/h (without load)	●	●	●	●	●	●
PIN code access with BDI display	●	●	●	●	●	●
PIN code access with color display	●	●	●	●	●	●
Color display without PIN code access	●	●	●	●	●	●
Walk beside drive button in backrest, FWD / BWD	●	●	●	●	●	●
Buttons for lift/lower on sides of backrest	●	●	●	●	●	●
Accessory rail in front	●	●			●	
Picking tray, for 0PB20/25N2P and 0PB12N2FP models only. Max. 50 kg			●	●		●
Scanner holder	●	●	●	●	●	●
Equipment holder (RAM mountings)	●	●	●	●	●	●
Wrapping holder	●	●	●	●	●	●
Load backrest	●	●	●	●	●	●
Rear grab handle on backrest	●	●				
Foot switch for lowering the driver's platform			●	●		●
Sideways battery change	●	●	●	●	●	●
Clipboard, A4	●	●	●	●	●	●
Front storage boxes	●	●			●	
Storage folder on bottom of the platform	●	●			●	
Entry and exit rollers for crosswise pallet handling	●	●	●	●		
Back cushion, tiltable to seat position for back & feet rest. Adjustable in height.	●	●			●	
Power supply, 12 V	●	●	●	●	●	●
Power supply, USB 5 V	●	●	●	●	●	●
Heavy duty front nylon strip covered bumper	●	●	●	●	●	●
Raised front guard plate	●	●	●	●	●	●



Continuing improvement may lead to changes in these specifications



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Performance specifications may vary depending on standard manufacturing tolerances, vehicle condition, types of tyres, floor or surface conditions, applications or operating environment. Trucks may be shown with non-standard options. Specific performance requirements and locally available configurations should be discussed with your distributor of Mitsubishi forklift trucks. Mitsubishi follows a policy of continual product improvement. For this reason, some materials, options and specifications could change without notice.

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